

FIG. 1

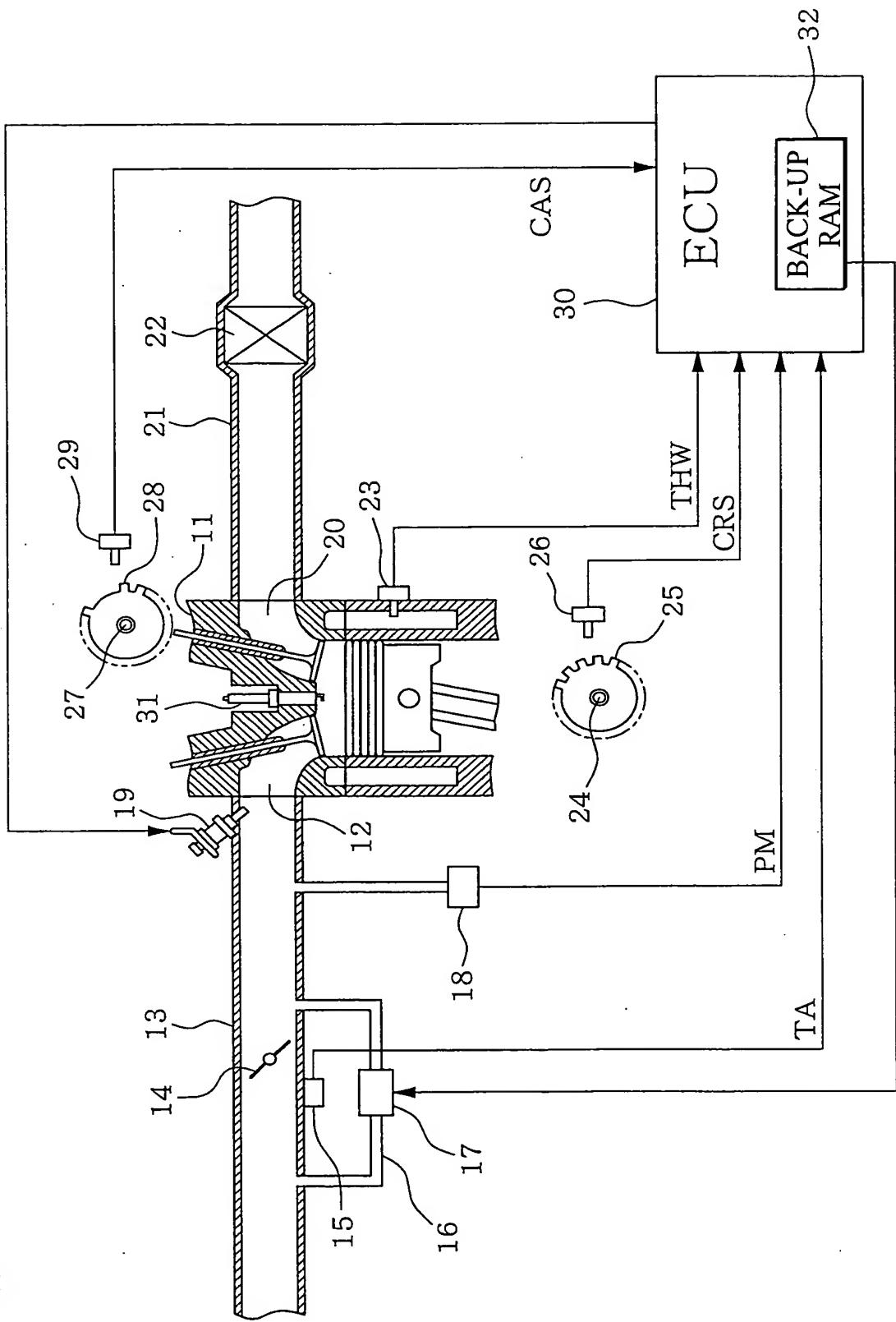


FIG. 2

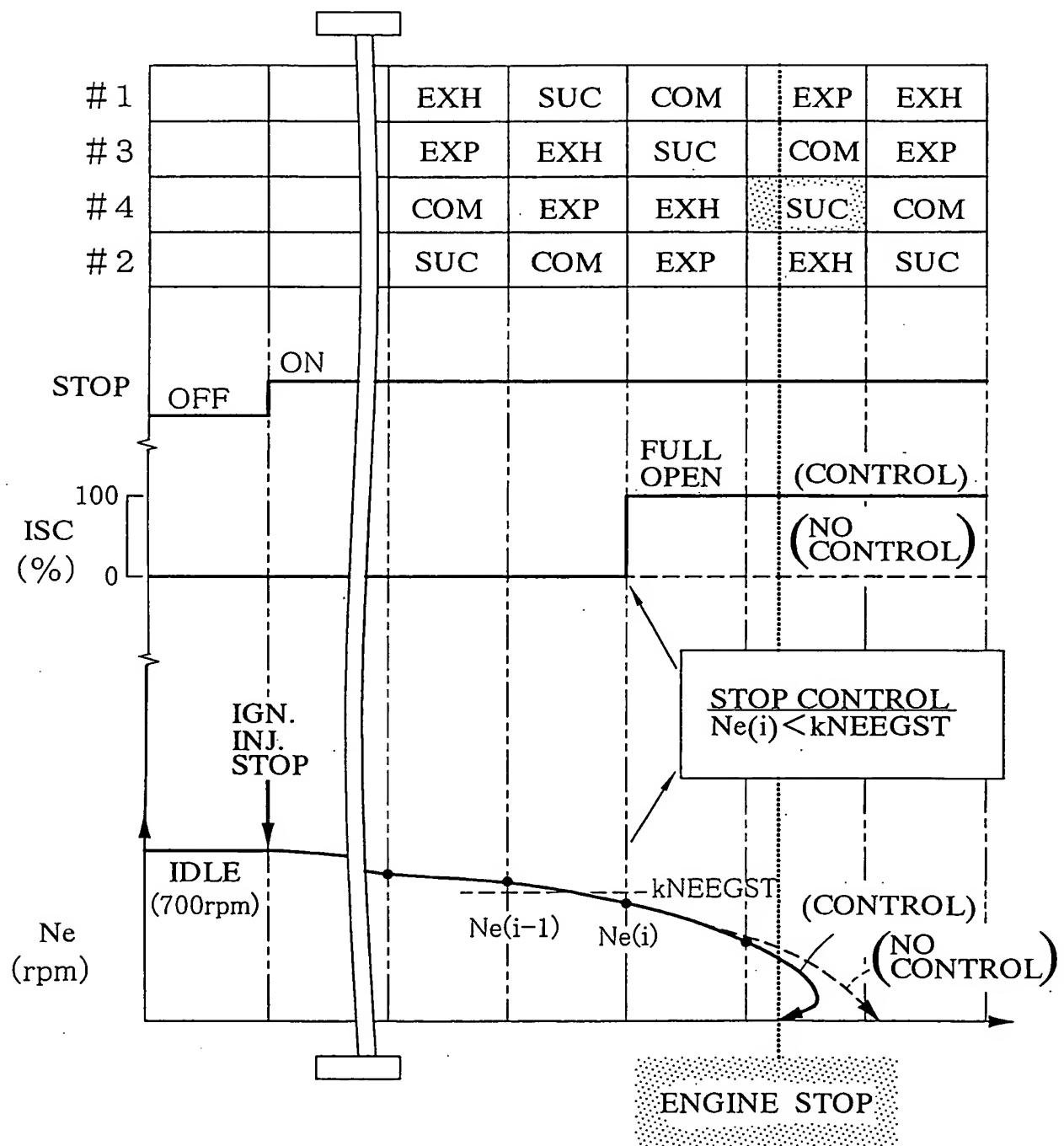


FIG. 3

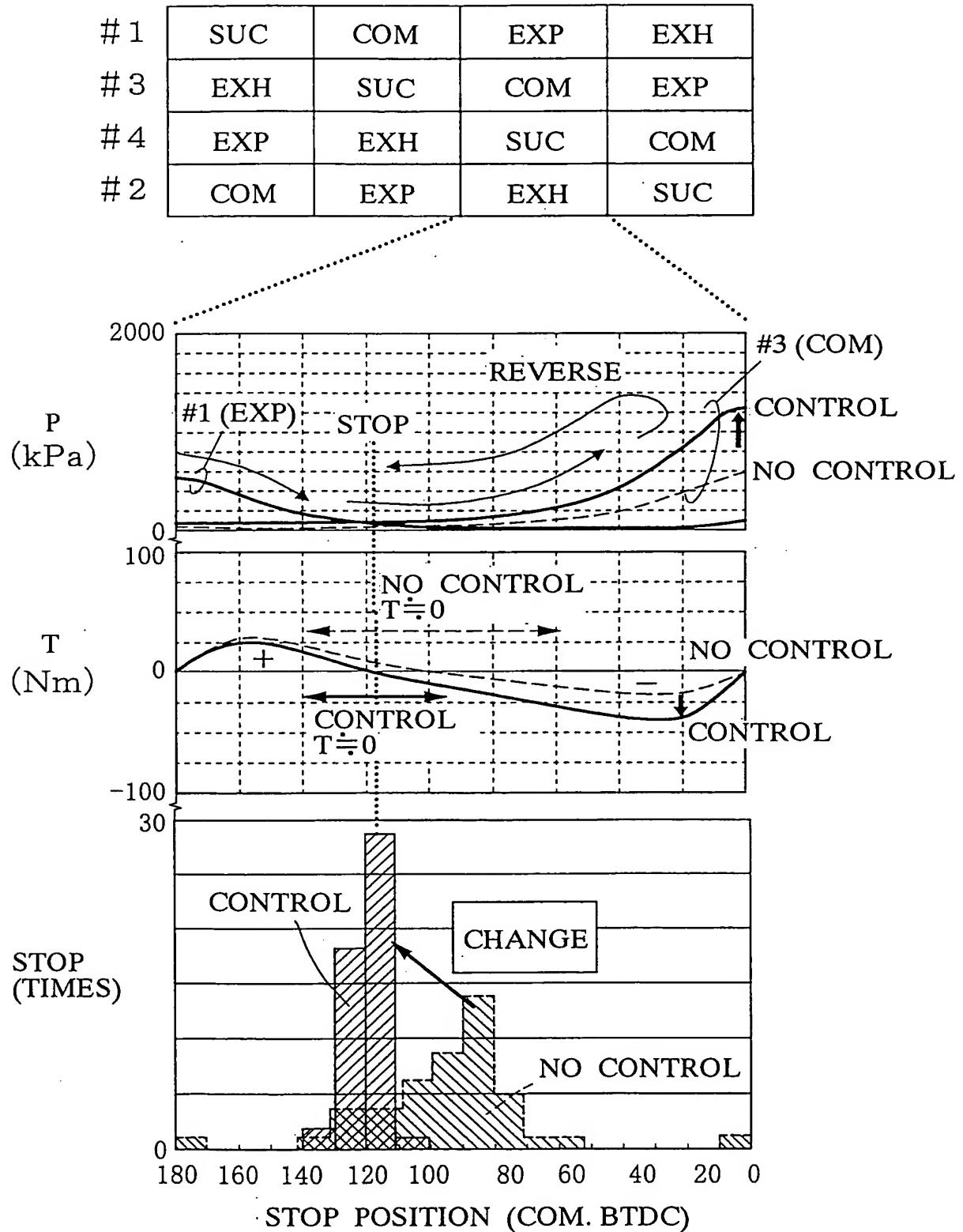


FIG. 4

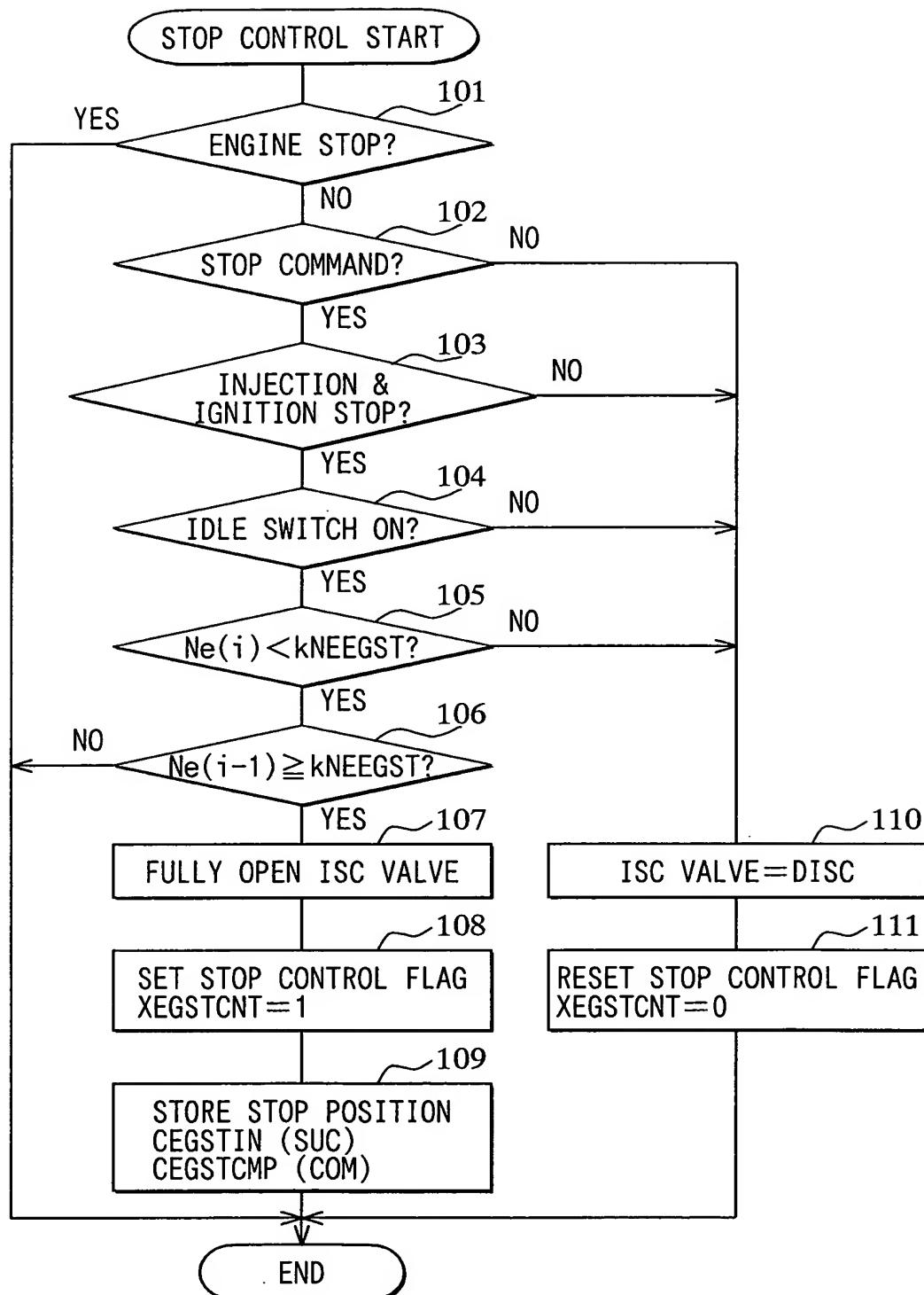


FIG. 5

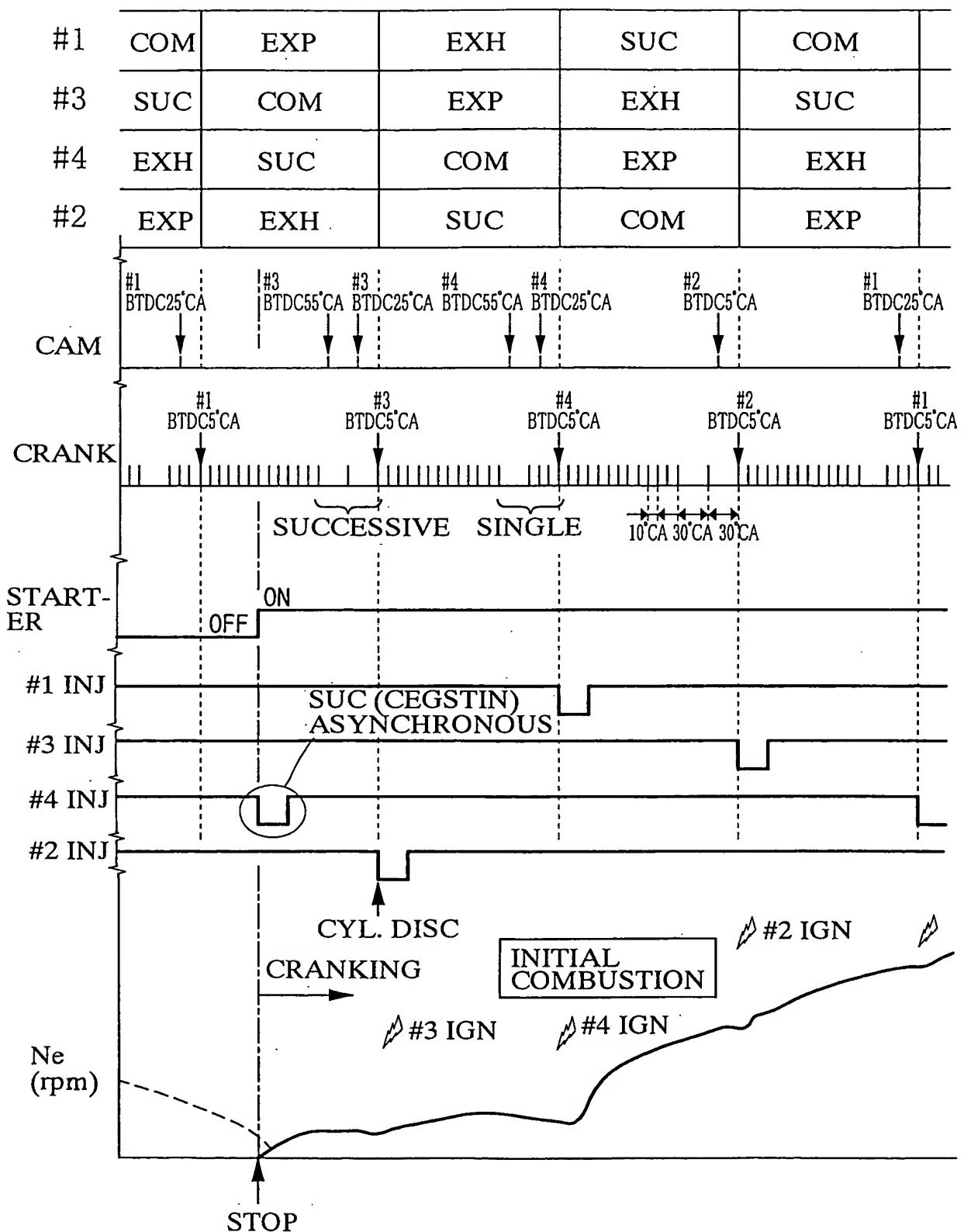


FIG. 6

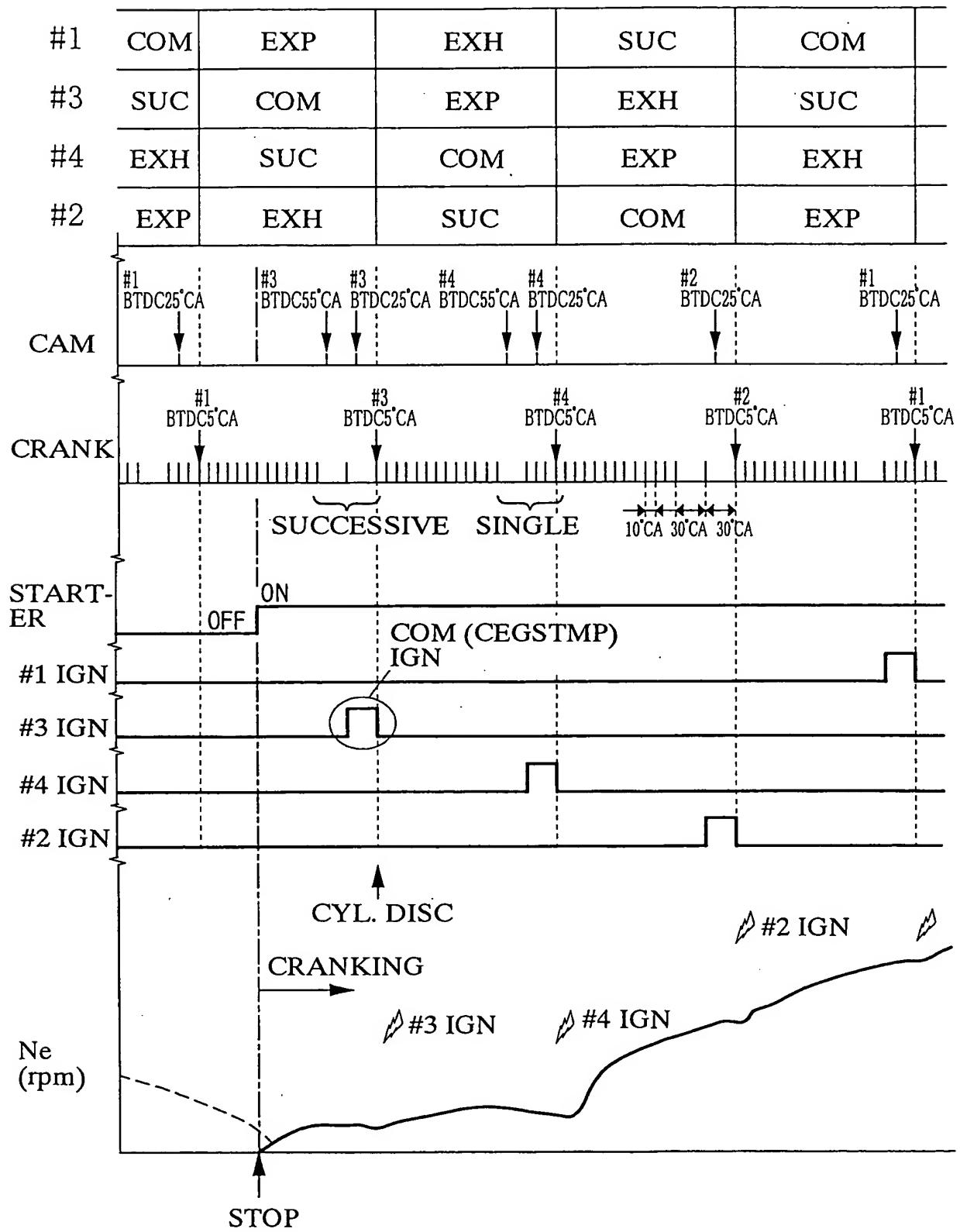


FIG. 7

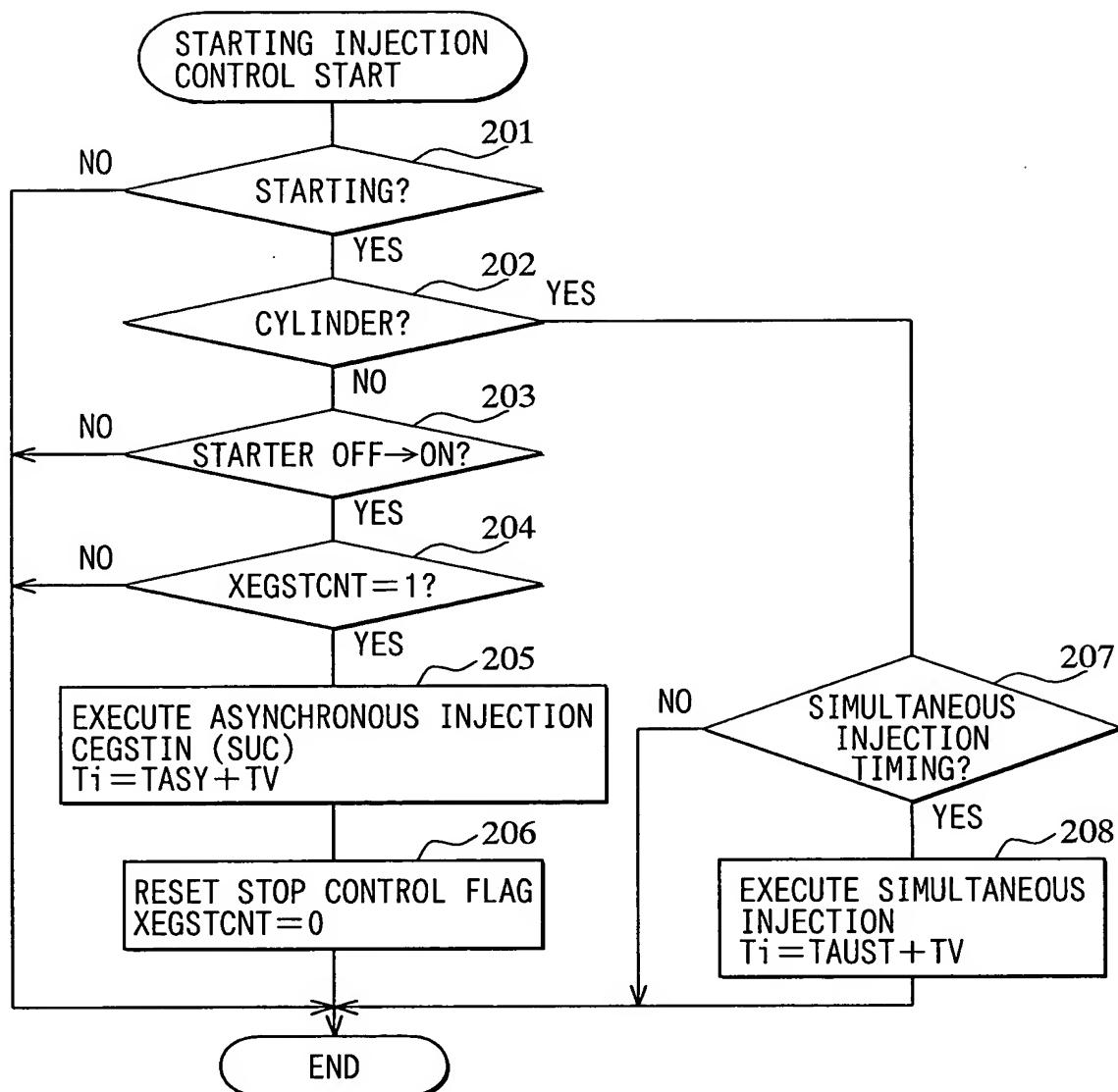


FIG. 8

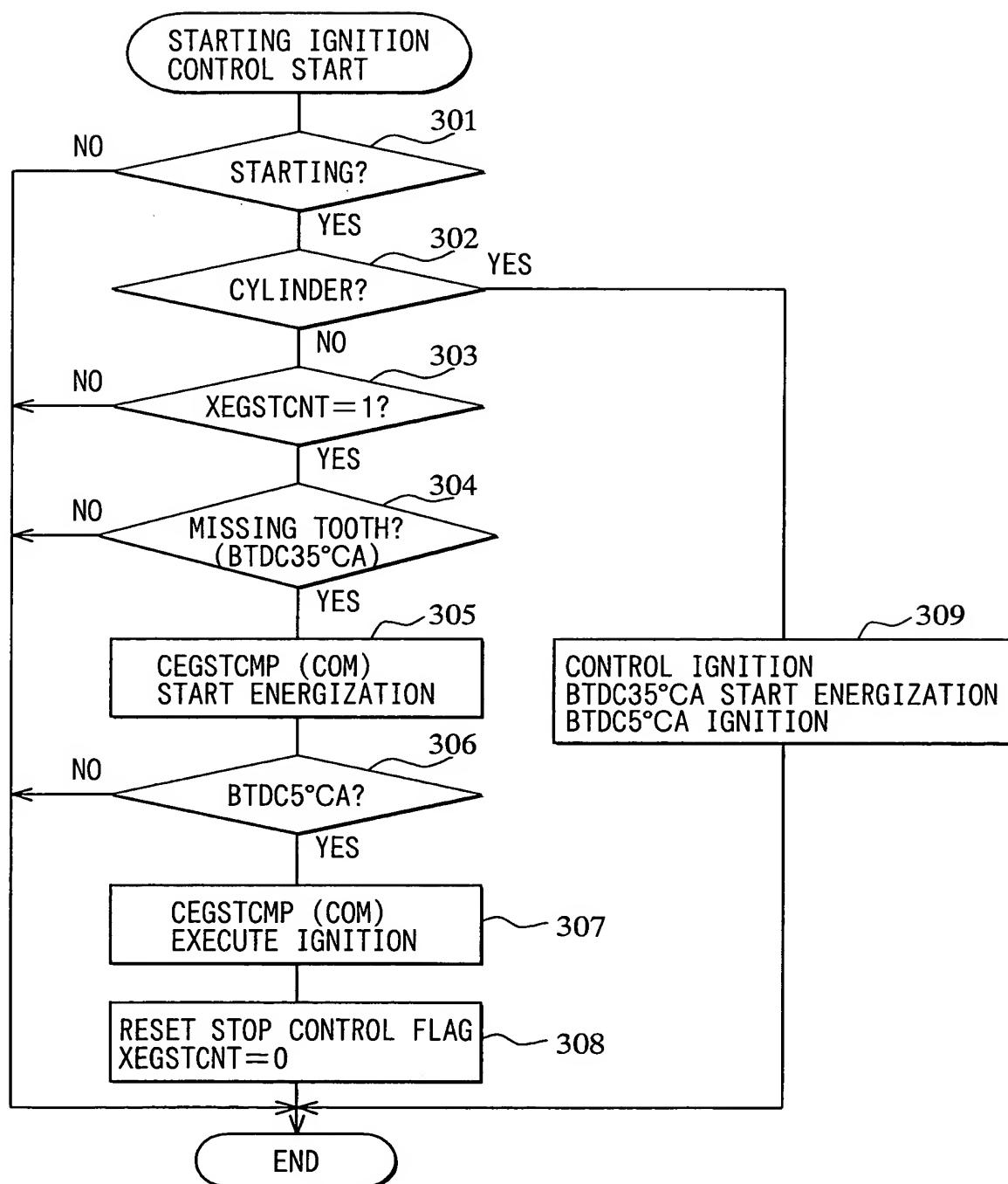


FIG. 9

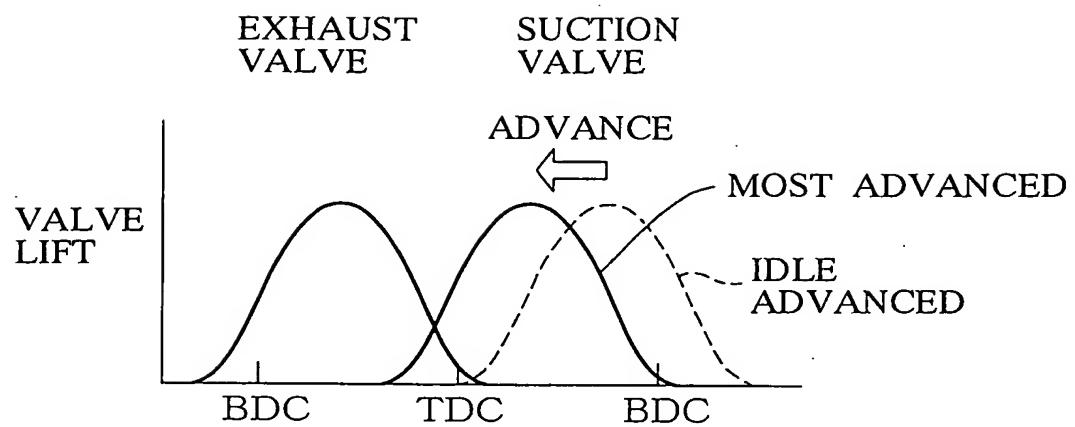


FIG. 10

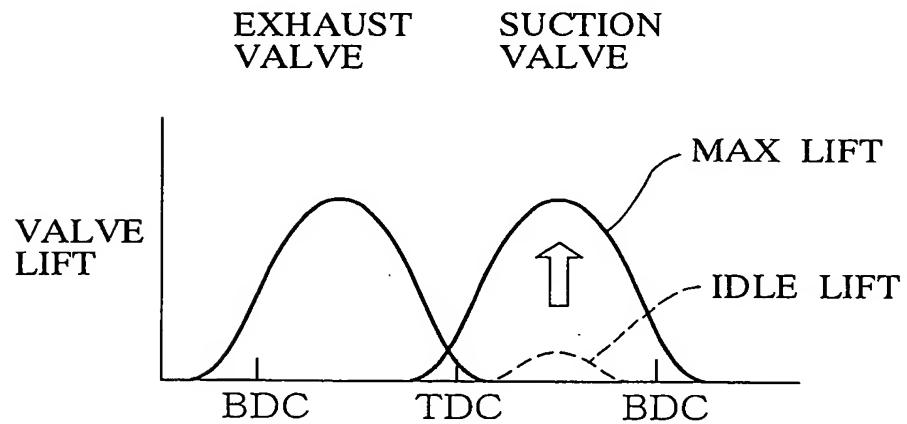


FIG. 11

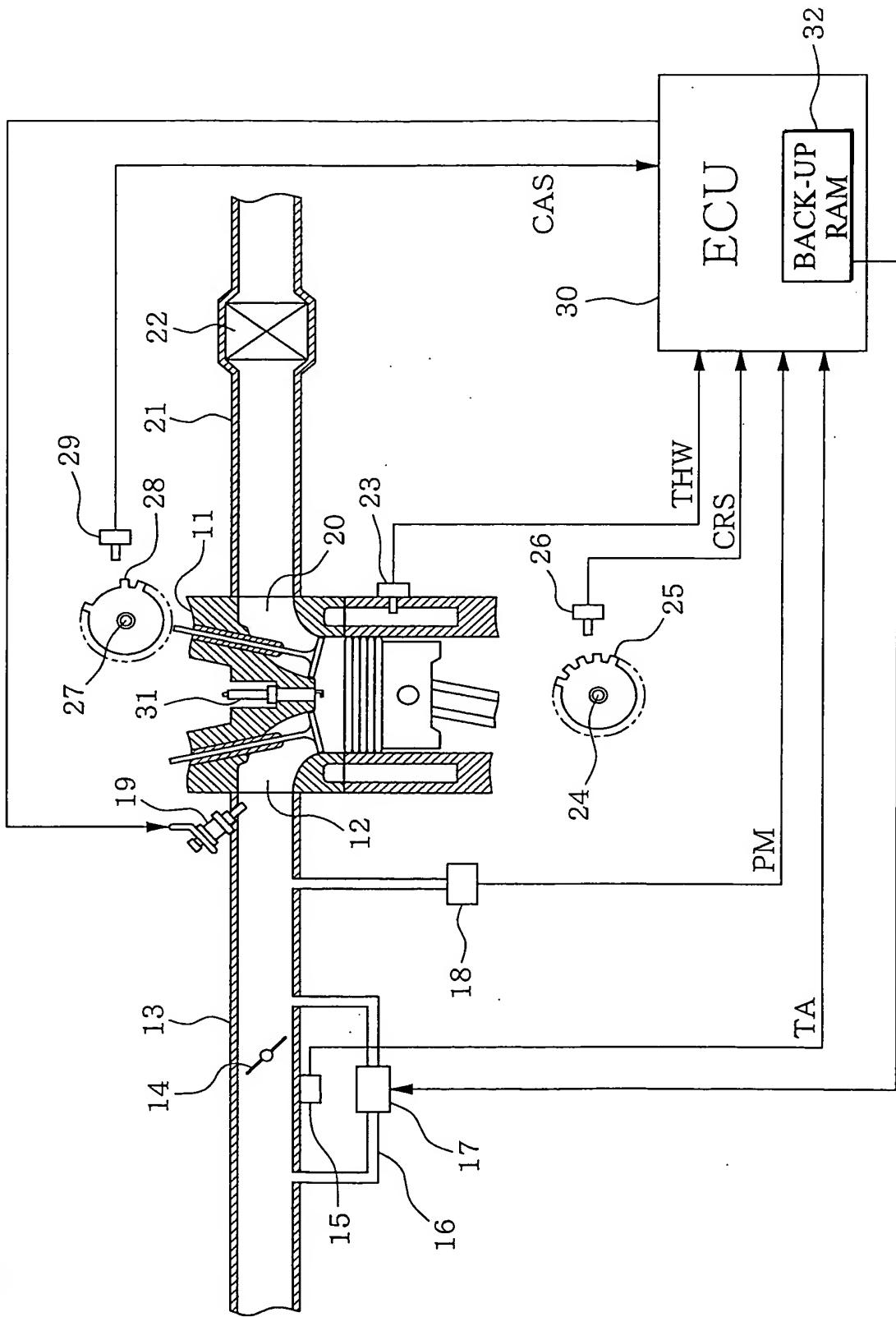


FIG. 12

4-CYLINDER

# 1	SUC	COM	EXP	EXH
# 3	EXH	SUC	COM	EXP
# 4	EXP	EXH	SUC	COM
# 2	COM	EXP	EXH	SUC

180°CA
(720°CA/4)

ALL FOUR STROKES
ARE INCLUDED

FIG. 13

6-CYLINDER

# 1	SUC		COM	EXP			EXH
# 5	EXH		SUC		COM		EXP
# 3		EXH		SUC		COM	EXP
# 6		EXP		EXH		SUC	
# 2	COM		EXP		EXH		SUC
# 4		COM		EXP		EXH	SUC

120°CA
(720°CA/6)

ALL FOUR STROKES
ARE INCLUDED

FIG. 14

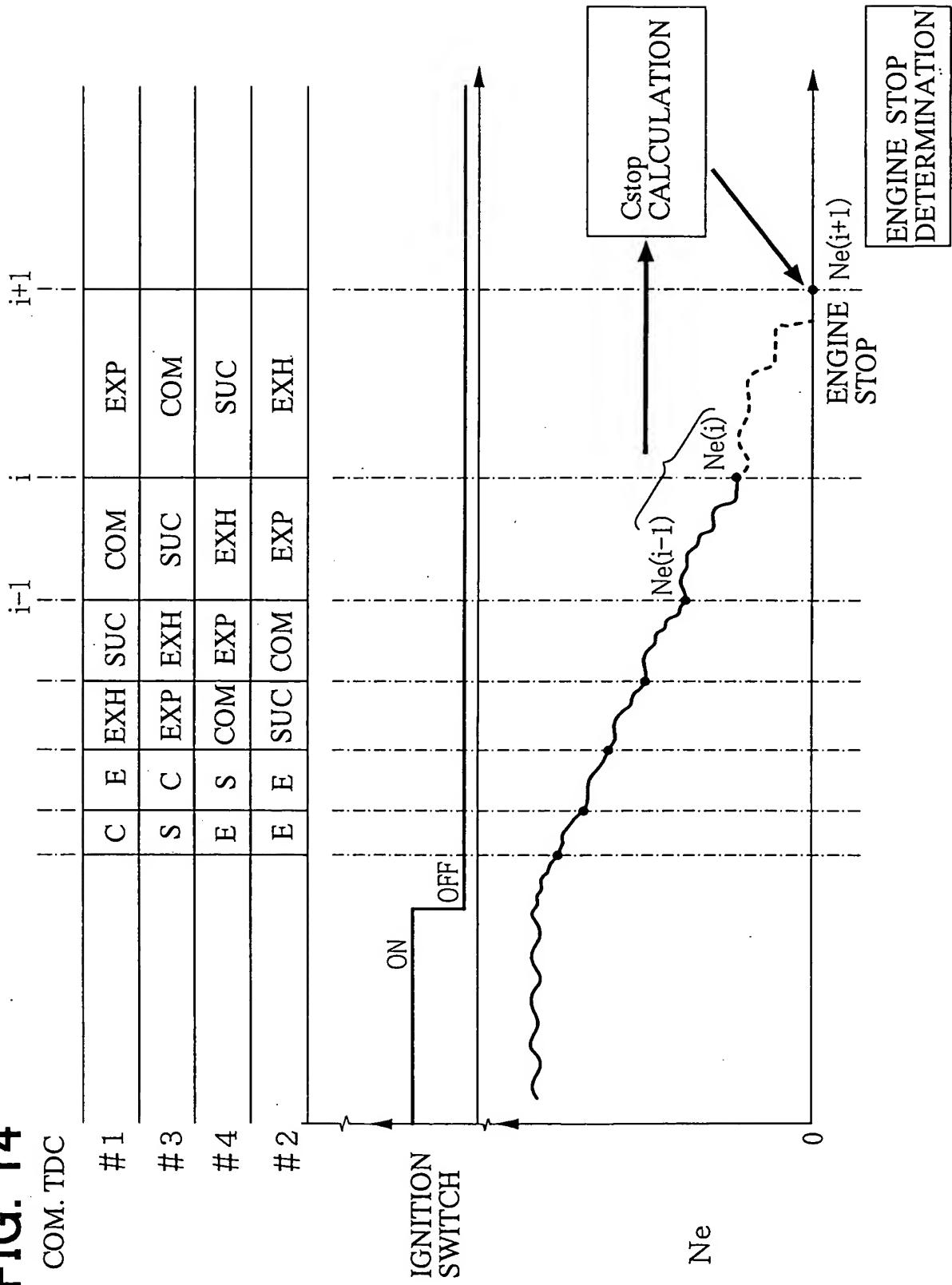


FIG. 15

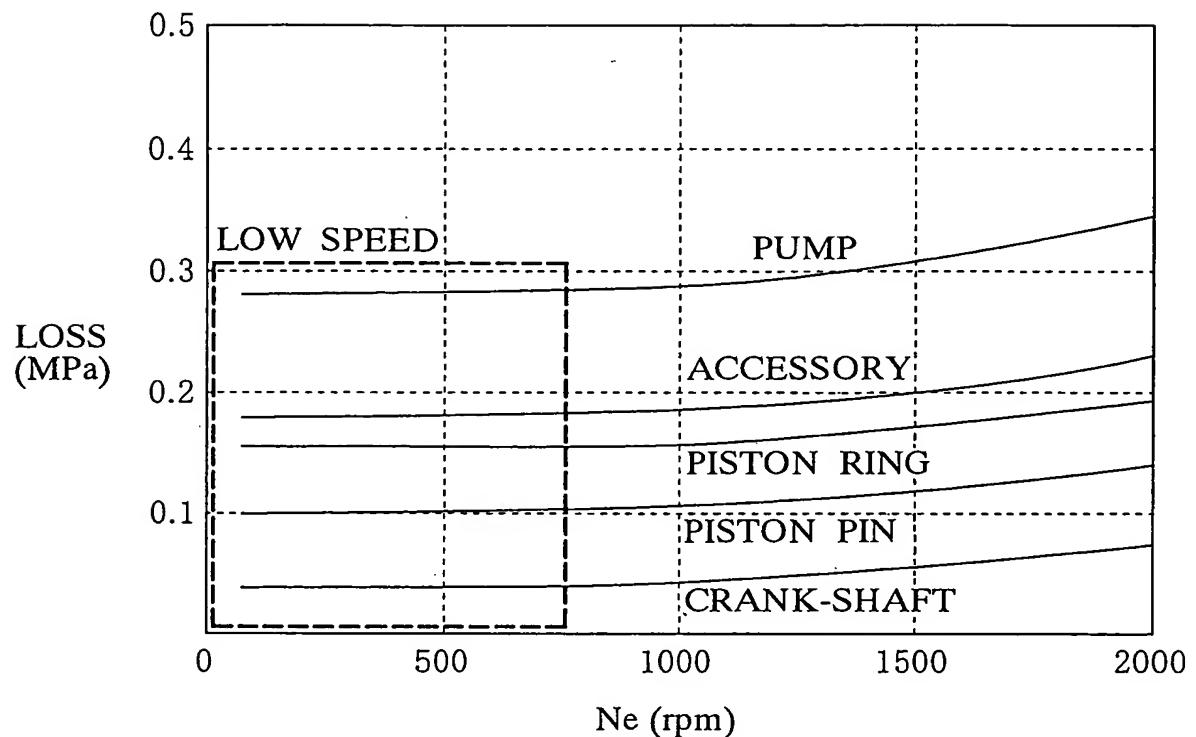


FIG. 16

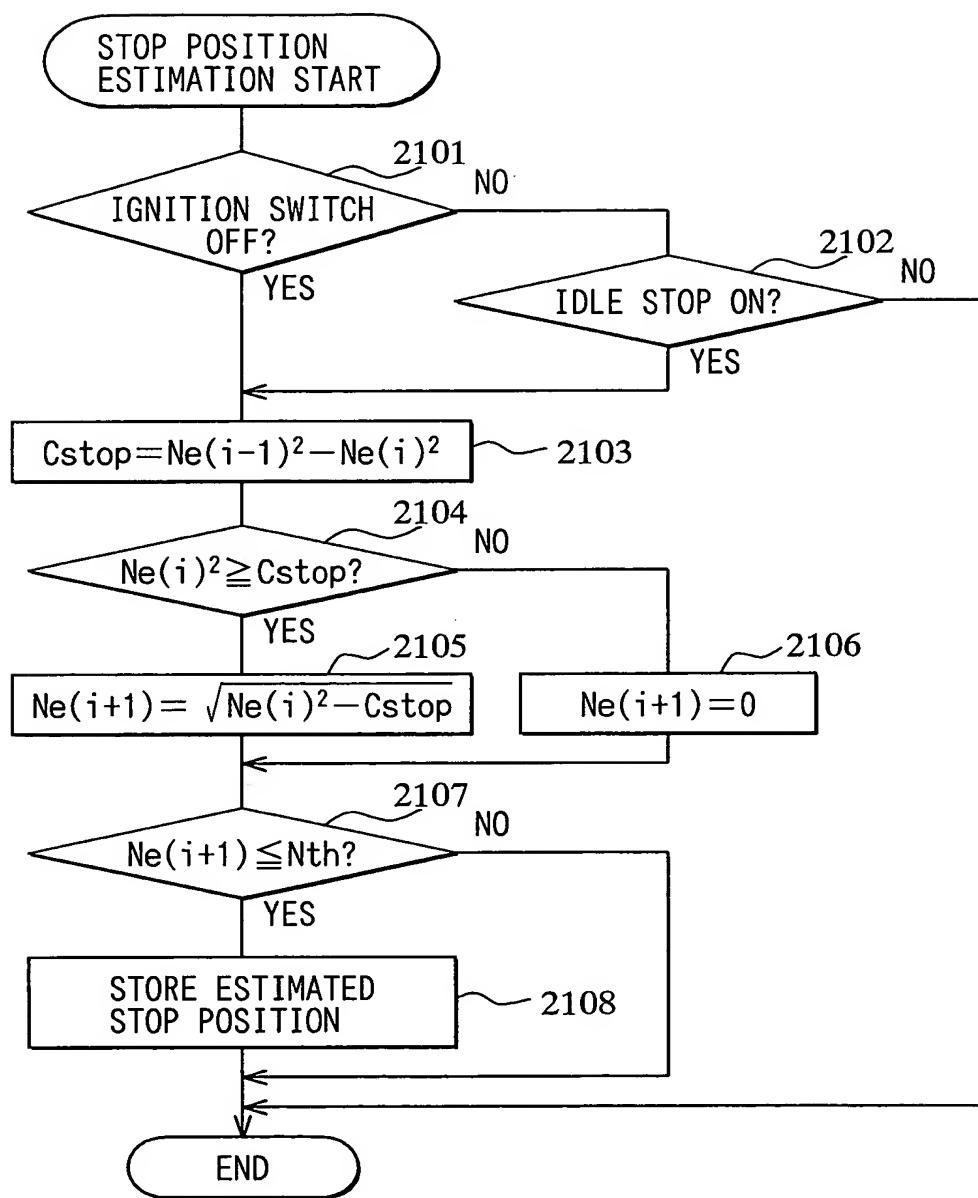


FIG. 17

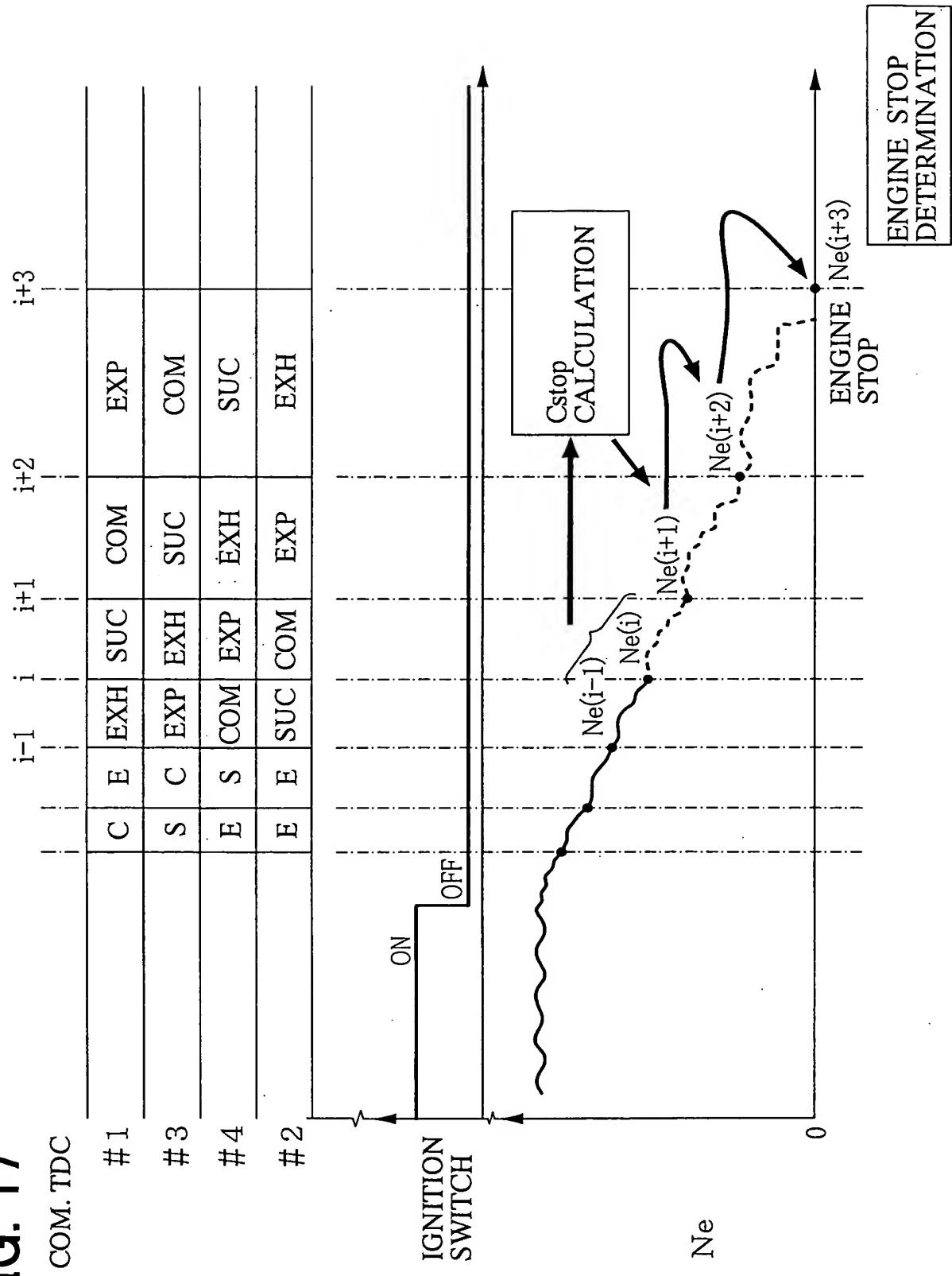


FIG. 18

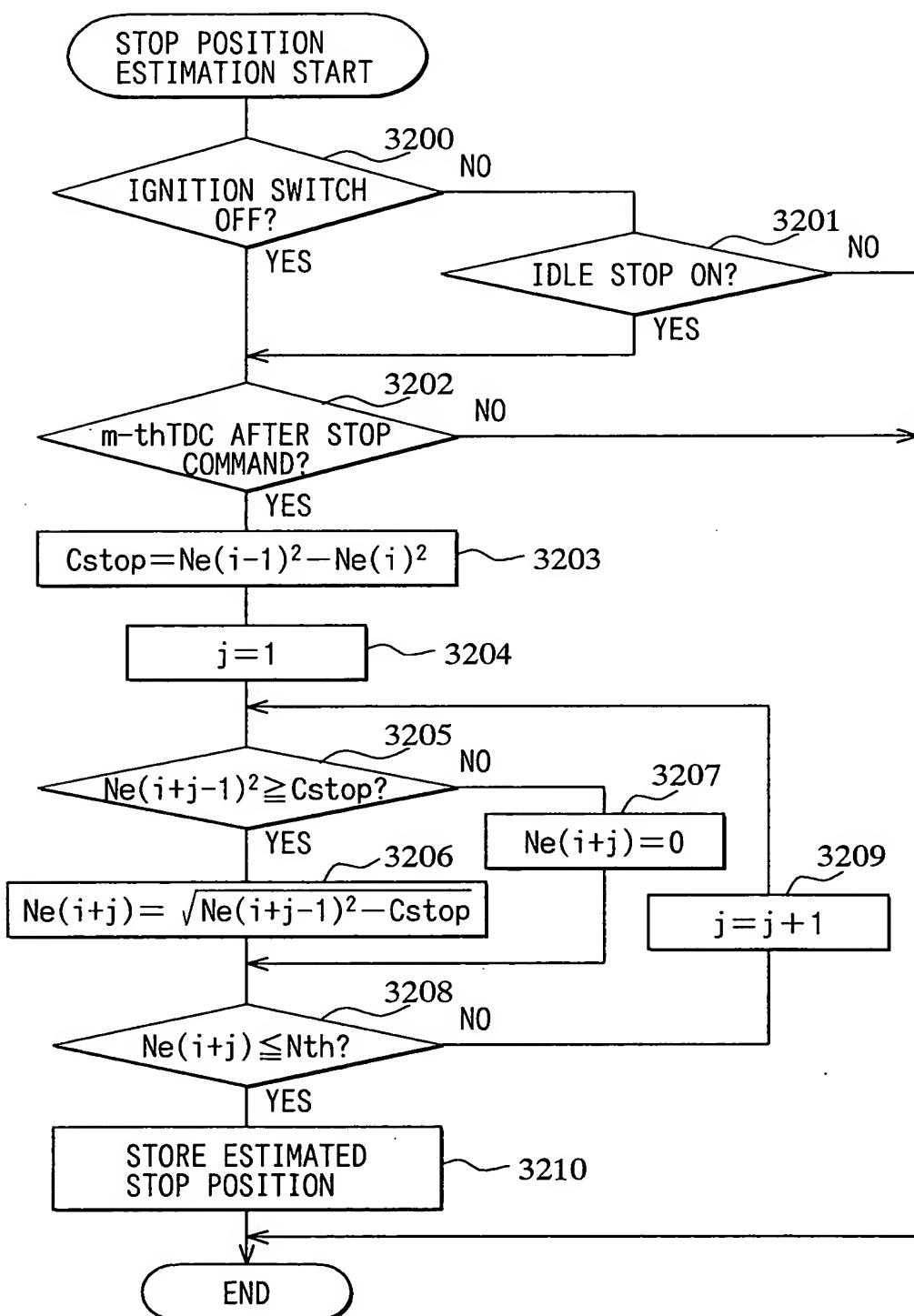


FIG. 19

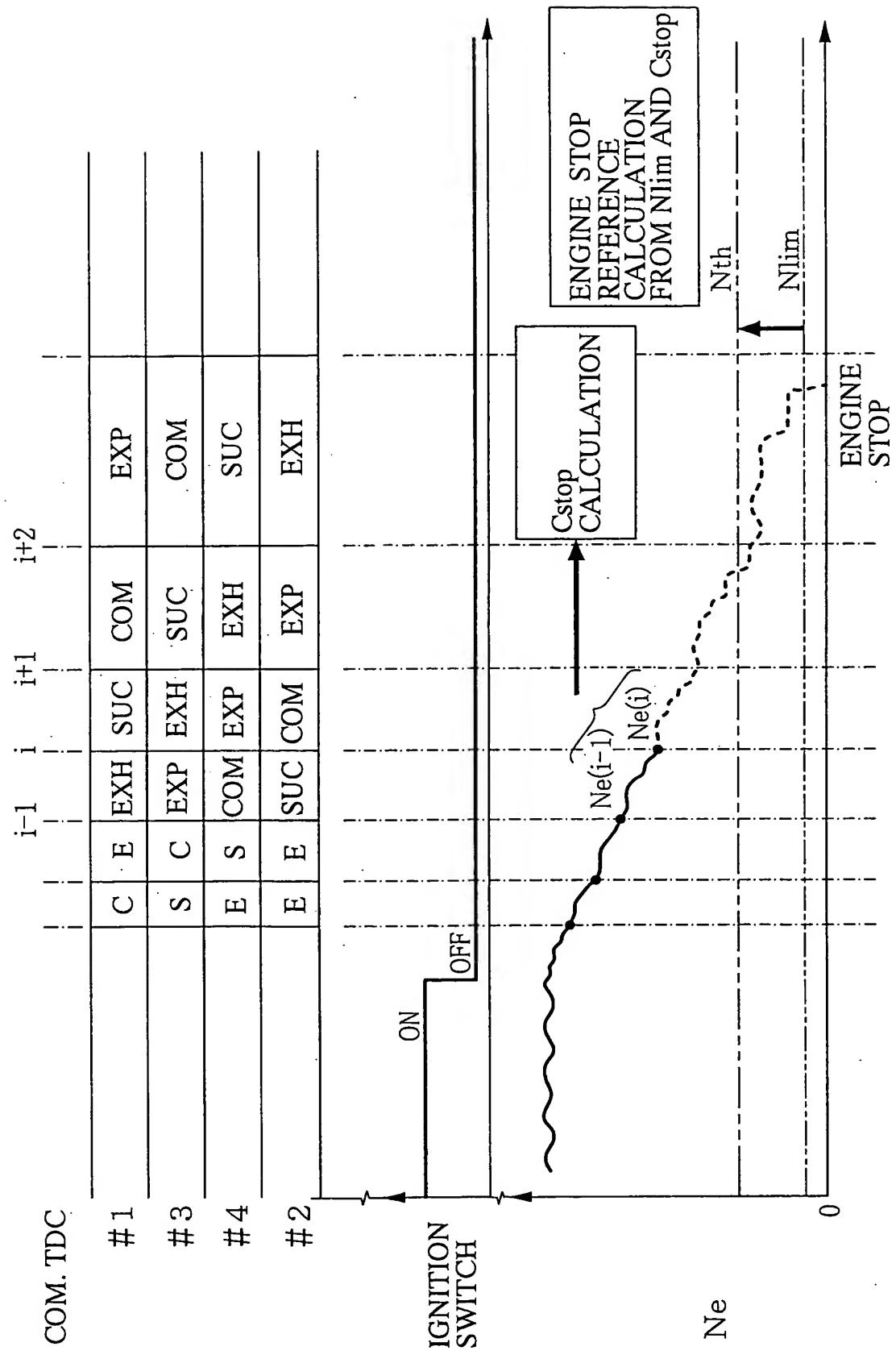


FIG. 20

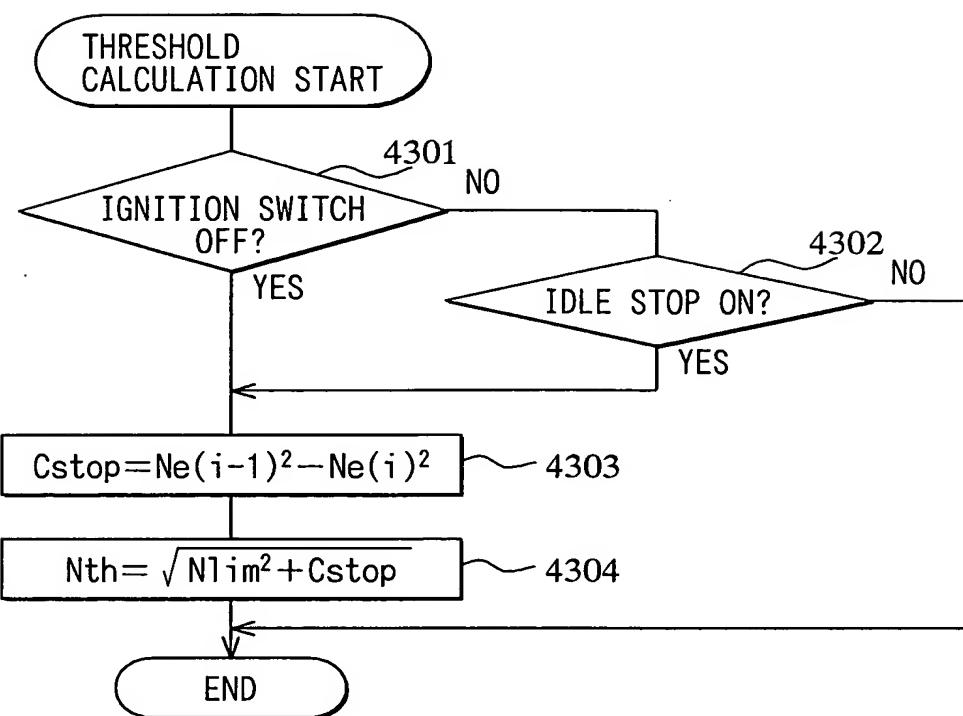


FIG. 21

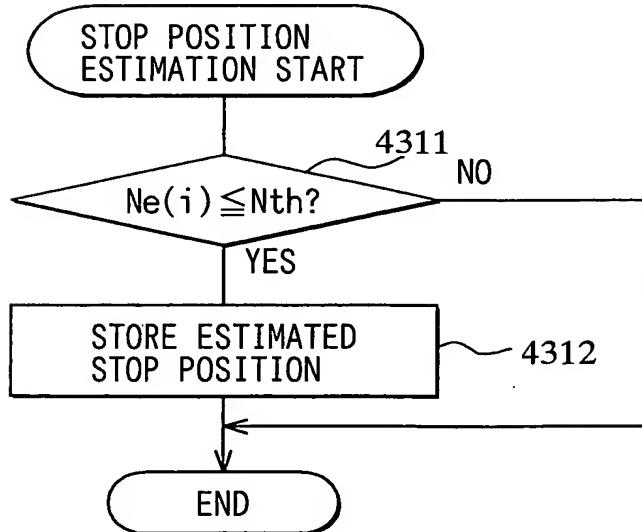


FIG. 22

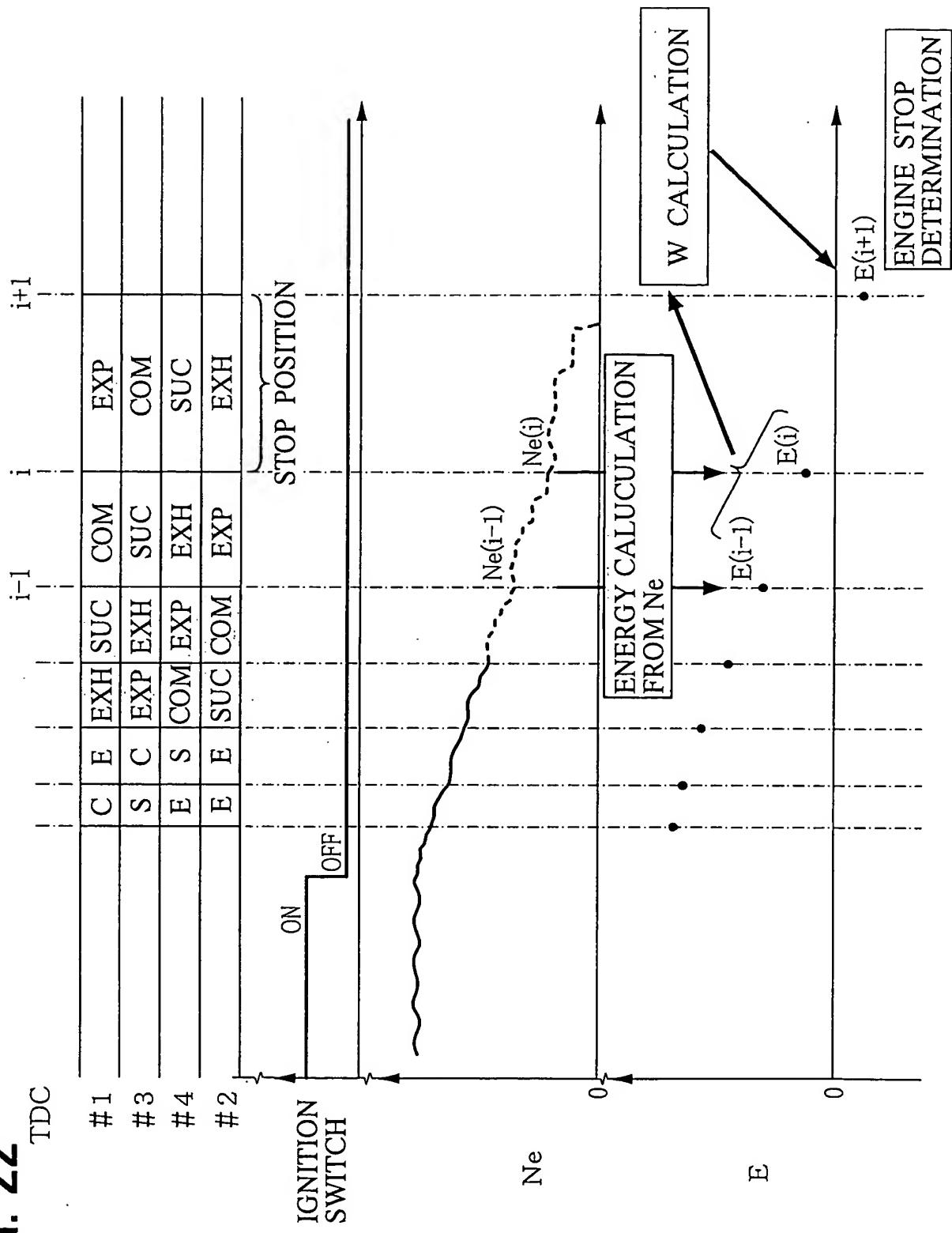


FIG. 23

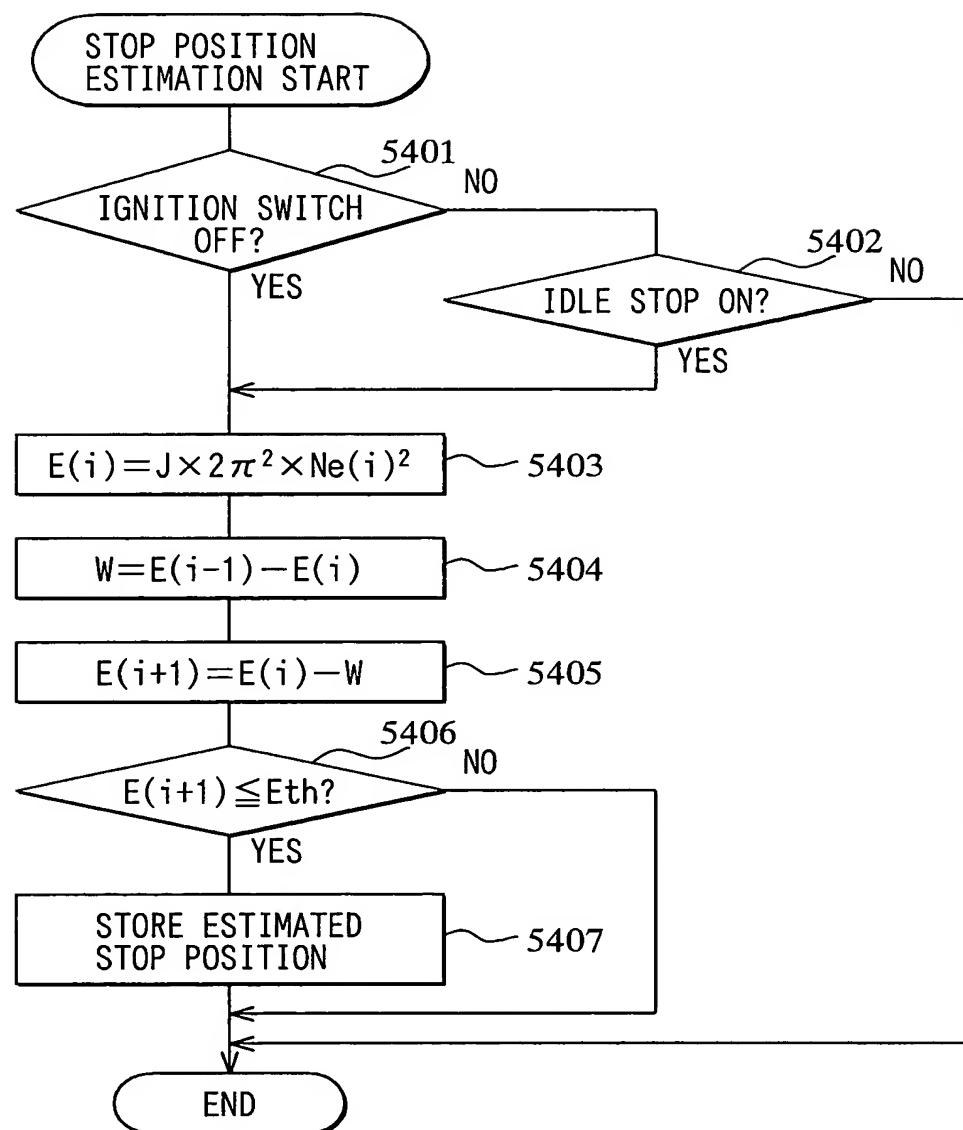


FIG. 24

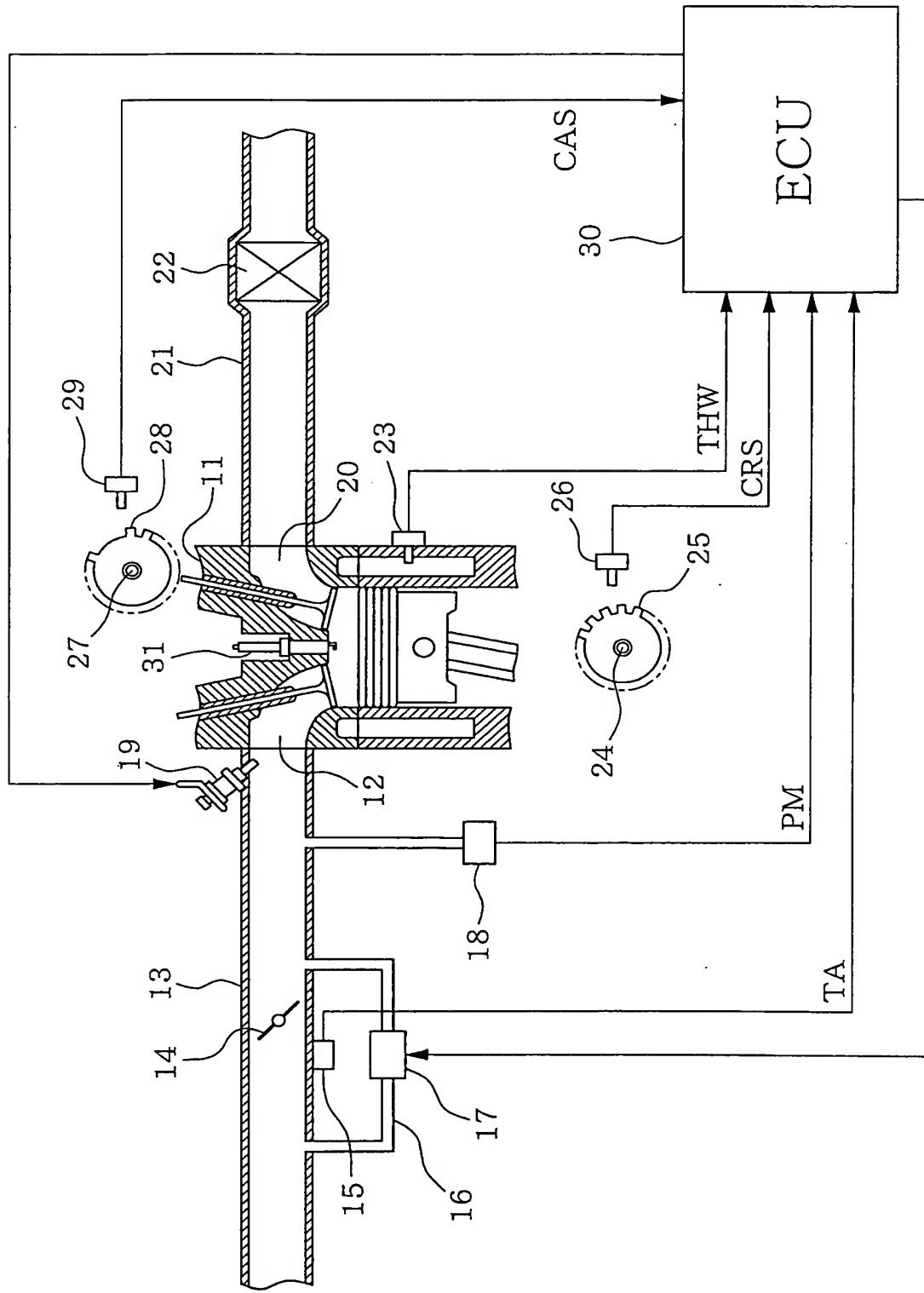


FIG. 25

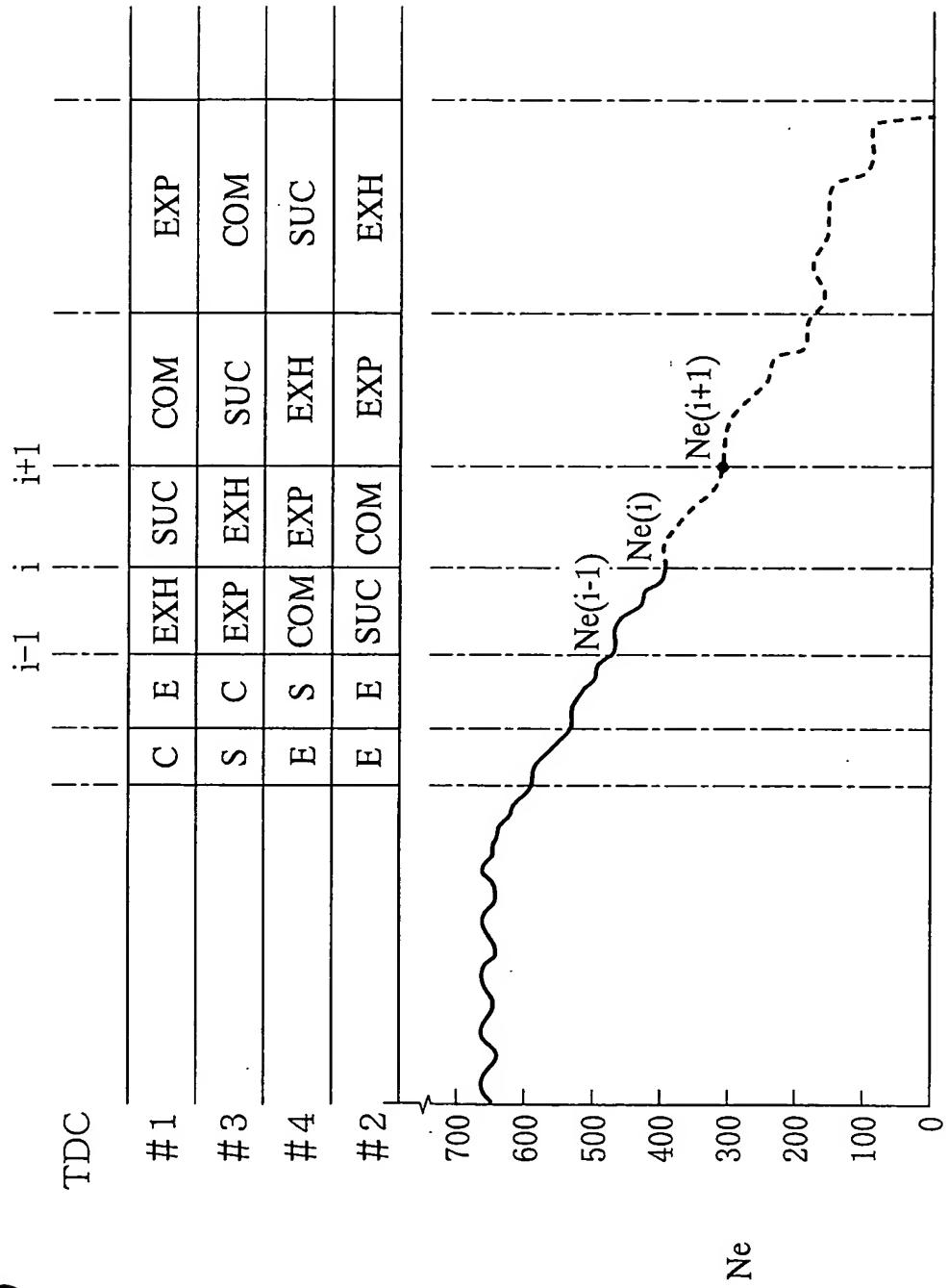


FIG. 26

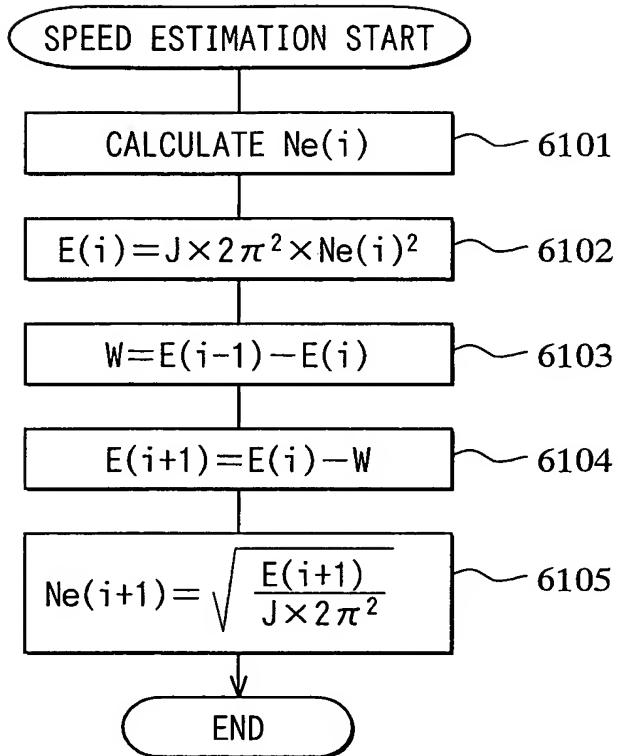


FIG. 28

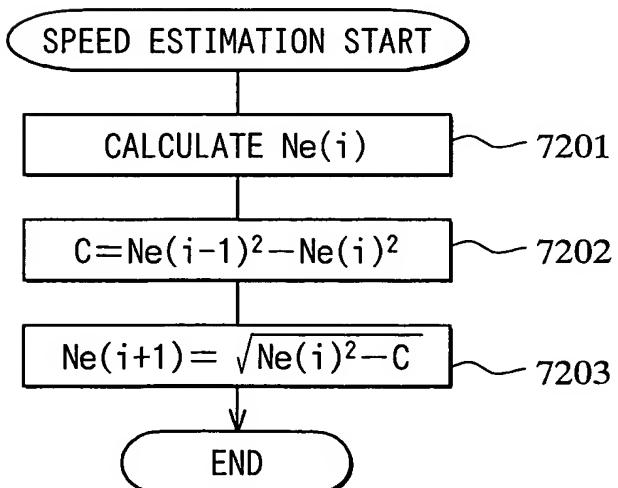


FIG. 27

